

FOAMGLAS® Insulation Systems for industrial applications

Protecting Companies and Their People Worldwide™



FOAMGLAS®

Pittsburgh Corning

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Pittsburgh Corning heritage

FOAMGLAS® insulation is known worldwide for its superior quality

Pittsburgh Corning is a global leader in high performance insulation technology and applied solutions for a wide range of process industries. The Company was founded in 1937 as an equity affiliate by Corning Inc. and PPG Inc.

In the mid-1940s, FOAMGLAS® Insulation was introduced in the U.S.A. Because of a growing global demand for the product, Pittsburgh Corning expanded its presence into Europe with a large Belgian manufacturing facility in 1965.

Since then, two additional factories have been added in Europe. The U.S. manufacturing has included an acquisition in 2005 and significant capacity improvements. In addition, Pittsburgh Corning Asia has become an important part of the company's operations in response to global demands of our industrial clientele.

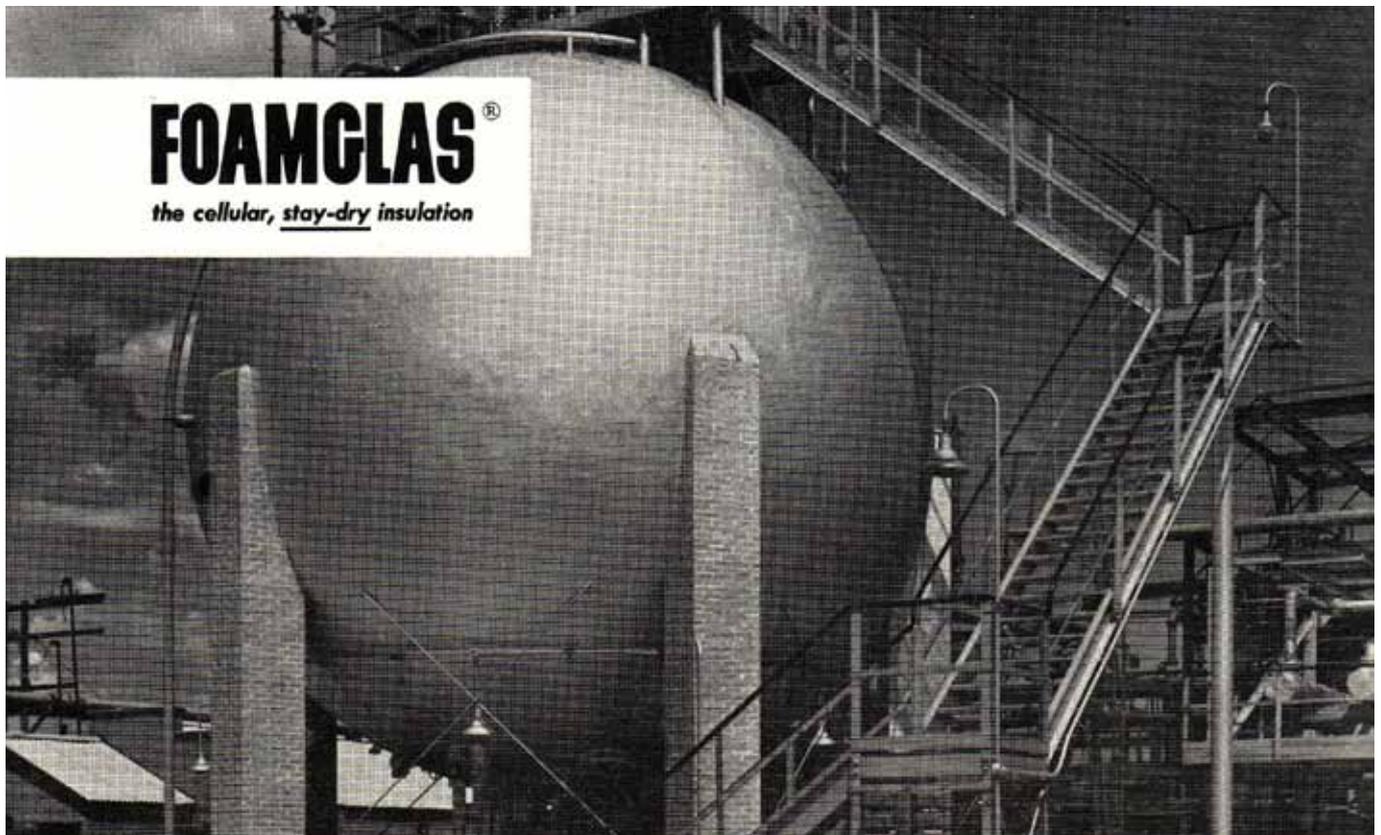
Our global presence and growth have uniquely positioned Pittsburgh Corning to serve large end users with global operations. Our growth has given us the financial strength to support large, complex projects and allows us to reinvest for future growth. Our current and future technology initiatives are among the results of this strength.

Among our greatest accomplishments has been the development of cellular glass, a material that offers a unique blend of physical strength and thermal properties. We continue to develop innovative products and application solutions based on our customers' insulation issues.

From cryogenic cold to super-heated steam temperatures, FOAMGLAS® cellular glass is the insulation which can address end user's "mission critical" facility demands.

Fire Safety, Process Control, Corrosion Protection, and Sustainability are all FOAMGLAS® Insulation added value features. With the finest technical services in the world you have superior quality from engineering to product production to project start up to project completion and post-project consultation.

All of the above is combined into what we call "**Protecting Companies and Their People Worldwide™**".



FOAMGLAS® Insulation in the year 1954

Global presence

FOAMGLAS® Insulation for Industry by Pittsburgh Corning

Pittsburgh Corning is a leading global manufacturer of innovative and technically advanced insulation for the industrial, commercial and building markets. Its sustainable products conserve energy, protect the environment, and have improved the lives of millions of people in virtually every country in the world. The company's unique insulation products provide superior protection and energy conservation in a wide range of industrial and commercial applications including HVAC systems, power, process piping and equipment, and oil and gas storage tanks.

Manufacturing facilities worldwide:



Tessenderlo, België



Klasterec nad ohri,
Tsjechische Republiek



Fresno, Texas



Sedalia, Missouri

The advantages of Pittsburgh Corning's worldwide supply chain:

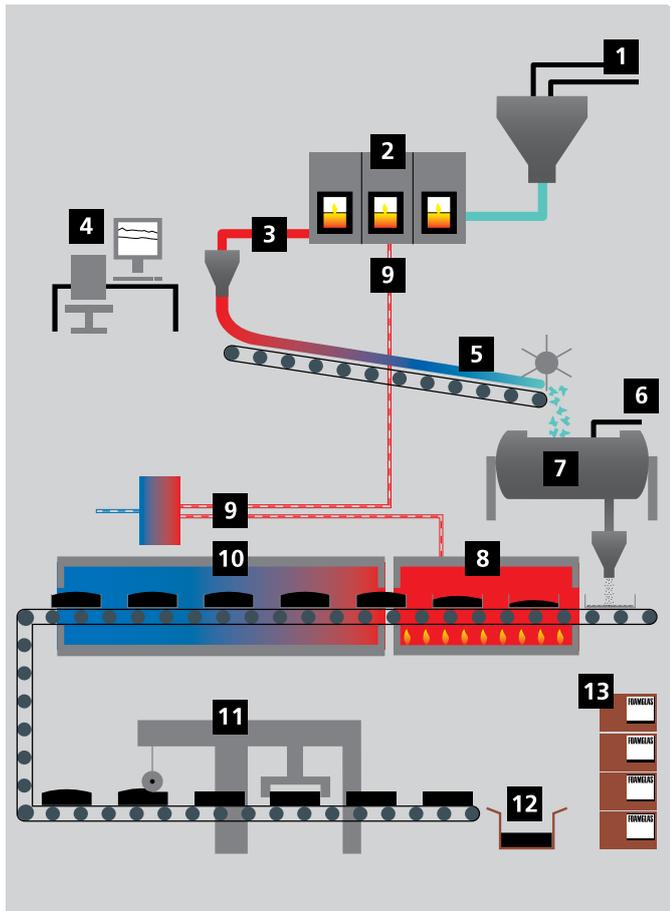
- Multiple manufacturing locations.
- Global production planning based on new construction of major projects and on maintenance of client's already existing facilities.
- Logistics expertise to manage transportation of products to the project site.
- Quick turn around of emergency shipments.
- ISO 9001 Quality Standards for project product consistency.
- Internal Quality Assurance in manufacturing which assures our customers consistency, block to block, shipment to shipment, project to project.
- Worldwide technical support.

Sustainable production

FOAMGLAS® Insulation and Sustainable Design

Sustainable design is becoming more important, and the demand for sustainable products with low environmental impact continues to grow. That is why FOAMGLAS® insulation manufacturing facilities constantly strive to improve efficiency and performance.

FOAMGLAS® insulation production:



1. Mixing and batching of the raw materials: Recycled glass, feldspar, sodium carbonate, ironoxide, sand, sodium sulphate, sodium nitrate.
2. The melting furnace has a constant temperature of 1250°C.
3. Molten glass is drawn out of the furnace.
4. Control room for monitoring the production.
5. The glass is drawn off and falls onto the conveyor belt where it cools down before entering into the ball mill.
6. Addition of "carbon black".
7. Ball mill grinds all ingredients into a fine powder before filling stainless steel moulds
8. The filled moulds pass through a cellulating oven (foaming furnace) with a temperature of 850° C. This is where the material gains its unique cell structure
9. Energy recovery of heat
10. The FOAMGLAS® blocks pass through an annealing oven to allow carefully controlled cooling of the block without thermal stress.
11. The blocks are cut to size and sorted by batch. Production Waste returns back into the process.
12. FOAMGLAS® slabs are then packaged, labelled and palletized.
13. Finished FOAMGLAS® products are stored and prepared for transport.

FOAMGLAS® insulation is manufactured primarily from recycled glass (>66%) and natural raw materials that occur almost without limit in nature.



Unique product properties

Unique properties make FOAMGLAS® insulation an incomparable insulation.

Thanks to its special properties, FOAMGLAS® insulation fulfils even the most stringent requirements. Because of its hermetically sealed cell structure, cellular glass is extremely incompressible, absolutely waterproof and sealed against vapour diffusion, and does not absorb any moisture. FOAMGLAS® insulation is the only insulating material in which the material structure means that the vapour barrier is already "built-in".

1 Waterproof

FOAMGLAS® insulation is water-proof because it consists of pure glass.

Advantage: does not absorb any moisture and does not swell.

2 Pest-proof

FOAMGLAS® insulation cannot rot and is pest-proof because it is inorganic.

Advantage: insulation without risk, especially for tank bases and buried applications. No basis for nesting, breeding or seed germination.

3 Compression-proof

FOAMGLAS® insulation is extraordinarily incompressible without deformation even with long-term loads due to its cell geometry.

Advantage: use as load-bearing thermal insulation without risk.

4 Incombustible

FOAMGLAS® insulation cannot burn because it consists of pure glass. Fire behaviour classification: EN 13501: A1. ASTM E84 flame spread 0 / Smoke development 0.

Advantage: storage and processing not hazardous. No propagation of flames in the event of fire, protects process pipework and vessels.

5 Vapour-tight

FOAMGLAS® insulation is vapour-tight because it consists of hermetically sealed glass cells.

Advantage: Cannot become wet or transmit moisture. Constant thermal insulation value over decades. The vapour barrier consists of the full thickness of FOAMGLAS® insulation.

6 Dimensionally stable

FOAMGLAS® is dimensionally stable because glass neither shrinks nor swells.

Advantage: no warping, contracting or creep. Low coefficient of expansion, nearly equal to that of steel and concrete.



7 Acid-resistant

FOAMGLAS® insulation is resistant to organic solvents and acids because it consists of pure glass.

Advantage: no destruction of the insulation by aggressive media and atmospheres.

8 Easy to work with

FOAMGLAS® insulation is easy to work with because it consists of thin-walled glass cells.

Advantage: FOAMGLAS® insulation can be cut to any desired measurement with simple tools like a saw blade or hand saw.

9 Ecological

FOAMGLAS® insulation is free of environmentally damaging flame retardants and propellants, no relevant eco-toxic components.

Advantage: After generations of use as thermal insulation, FOAMGLAS® insulation can be used again: as filler in landscaping or thermally insulating granulate. Ecologically sensible recycling through reuse.

High load bearing insulation

A compressive strength up to 1.60N/mm² (232 psi).

FOAMGLAS® insulation can eliminate the need for special treatment at pipe supports or cradles and allows for insulation to be continuous without interruption. Its strength also means that cladding or other weather coats are better protected against failures caused by impact and point loading.

Thanks to its high compressive strength, FOAMGLAS® insulation is the dominant insulation material for LPG, LNG, LOX, ammonia, ethylene and liquid nitrogen tanks. FOAMGLAS® insulation gives easily obtained additional energy savings for hot tank bases.

FOAMGLAS® insulation for tank bases has a reputation of being an insulation material which is both durable and of high compressive strength.



Prefabrication: tailor-made solutions

FOAMGLAS® insulation custom-made elements

Because of high demand for FOAMGLAS® insulation in custom-made elements, fabrication of these elements is required for industrial applications. These elements include pipe insulation, curved sidewall segments, specialty fabricated tank heads, and detailed pipe insulation such as elbow and T sections.

These specially fabricated segments are provided by Pittsburgh Corning's global team of channel partners and also by our factory fabrication operations in the Czech Republic. In addition to the traditional fabrication methods, specialty coatings and membranes can be factory installed, improving the installation efficiency and lowering the costs on the pipe or vessel.

Lost time as a result of cladding, wrapping, and fitting can be avoided utilizing a factory pre-fabricated and pre-coated insulation section. These are available for both hot and cold services.

More and more customers order prefabricated FOAMGLAS® insulation materials to take advantage of the following benefits:

- Minimize the amount of on-site cutting
 - Increase the speed of installation
 - Precise fitting
 - Ease of removal for inspection
 - Easier handling of large sections of insulation
 - Virtually every size and shape is possible
- Prefabricated coatings:
- HTAA: High temperature anti-abrasive
 - LTAA: Low temperature anti-abrasive
 - Bituminous cell filler for outer layer
 - PC® 700K: glass reinforced finish
 - TEROSTAT PC® FRI
 - Alubutyl foil
 - ASJ foil



Corrosion Under Insulation

The number one enemy of insulation performance is moisture. Moisture can be liquid, vapor or ice.

FOAMGLAS® insulation is resistant to water and vapor. As an all-glass, 100% closed cell material it retains all the water-resistant properties of glass. This means no moisture absorption, no condensation, no swelling of FOAMGLAS® insulation and it helps to prevent corrosion under insulation. On cold and cryogenic systems, FOAMGLAS® insulation is the best choice for avoiding ice build up as well.



When an insulation material is wet, it may never fully dry out. When insulation remains wet, it does not perform as advertised, a costly consequence to the owner.

Each glass cell of FOAMGLAS® insulation is hermetically sealed during the manufacturing process.

FOAMGLAS® insulation resists the development of corrosion by:

- minimizing water intrusion and retention
- not contributing to the corrosion of carbon or stainless steels
- being an integral component of a corrosion resistant barrier

Time Tested, Proven, and Trusted

For decades FOAMGLAS® insulation has been selected as the best material to protect against the dangers of **corrosion under insulation**.

FOAMGLAS® is completely impermeable and will not absorb water. It is acid resistant to organic solvents and acids.

A FOAMGLAS® insulation system can be simpler than systems using permeable insulation materials. FOAMGLAS® insulation does not rely on secondary protection methods to keep moisture out: it is an effective and reliable barrier for temperatures ranging from -270°C to + 480°C (-450°F to +900°F).



Dismantling of wet PU before replacing it with new dry FOAMGLAS® Insulation at an UK gas plant

FOAMGLAS[®] insulation systems

Application fields: cryogenic and cold temperatures

The superior properties of FOAMGLAS[®] insulation make it ideal for cryogenic systems such as Liquefied Natural Gas

Suitable for:

- Low temperature piping and equipment
- Liquid nitrogen, helium and oxygen pipes
- LNG piping and equipment
- Ethylene piping and equipment
- Hydrocarbon fire resistance at low temperature



FOAMGLAS[®] insulation:

- expands and contracts at a very similar rate to steel, avoiding cracks and open joints;
- is 100% impermeable and as such avoids moisture ingress when vapour retarders fail;
- is fire safe, which is critical in the presence of hydrocarbon products;
- has a high compressive strength, making it easier to perform mechanical maintenance without damage;
- has an insulation value that stands the test of time and performs for decades.

In addition, the FOAMGLAS[®] insulation system is surprisingly competitive, requiring only two layers in many cases where other insulation materials need three or more layers to perform adequately. As a result, less joint sealant and handling would be required.

In systems operating down to -51°C (-58°F), FOAMGLAS[®] insulation can be applied in a single layer, thus avoiding the costly double layering required with alternative systems.

FOAMGLAS® insulation systems

Applications: chilled water & above ambient temperatures

Suitable for hot and cold applications, even with a severe fluctuating temperature range

Chilled water and commercial projects



There is simply no other insulation system available in the market today which combines physical strength, fire resistance and moisture resistance to provide the safety and security superiority in chilled water pipe insulation performance.

With a certified flame spread and smoke development of zero, FOAMGLAS® insulation virtually eliminates the fire hazard potential of chilled water systems.

FOAMGLAS® insulation will not melt into a liquid fuel, which can contribute to a fire's acceleration.

Being cost-effective, FOAMGLAS® insulation does not require an additional cladding. Cladding is often only for aesthetic purposes.

Above ambient



People forget the qualities of FOAMGLAS® insulation when they refer to hot system conditions. The same qualities that make it so superior for cryogenic applications also apply to hot applications.

FOAMGLAS® insulation will not allow chlorides to wash into hot systems, will not become a wet blanket around a pipe, and will not sag and lose shape. For this reason many oil and gas, food and pharmaceutical companies specify that only FOAMGLAS® insulation must be used.

Thermal shock

In some cases, insulation is pushed to its limits by temperature fluctuations, especially from cryogenic to very hot. FOAMGLAS® insulation systems are fabricated with methods designed to produce a finished product which resists the thermal shock associated with drastic temperature cycling.

FOAMGLAS® insulation systems

Application fields: underground piping & all other insulation needs

The ideal underground insulation system

FOAMGLAS® insulation is impermeable to moisture, unaffected by soil acids, chemically inert and strong enough for direct burial.

Other end-use options with FOAMGLAS® insulation

FOAMGLAS® insulation: A solution for every possible insulation issue

A few examples:



- 1 FOAMGLAS® insulation for low temperature spheres
- 2 Trace heating possibilities
- 3 FOAMGLAS® insulation for tank walls and roofs
- 4 FOAMGLAS® insulation for vessels, above or below ground installation

Fire safe insulation

FOAMGLAS® insulation is non-combustible (ASTM E-84 / ASTM E-136) and is Class A1 in accordance with EN 13501-1:2007.

FOAMGLAS® insulation is not only non-combustible, it is also non-absorbent. As an inorganic material, FOAMGLAS® insulation will not burn or support combustion. It ensures additional fire protection so that inflammable liquids and gases cannot pass through FOAMGLAS® insulation (no wicking effect).

Industrial fire safety is more important now than ever before. Production demands require facilities to run continuously without fear of costly safety issues. Many companies are also assigning a greater priority to communicating their successful safety records both internally and externally.

To address these needs, Pittsburgh Corning has introduced several insulation systems to complement any safety program by delivering a reliable, low-cost, low-maintenance passive solution

Fire tests verify that FOAMGLAS® cellular glass insulation has outstanding fire protection properties. Specific relevant test certificates can be requested from Pittsburgh Corning.

No development of smoke

Smoke is another serious danger in a fire. When tested to DIN 4102, Part 1C – “Procedure for testing inhalation toxicology of materials”, almost all other insulation materials released significant quantities of smoke which made exit signs become unreadable almost instantly.

In contrast, FOAMGLAS®, will not present the same dangers and even after 1 hour the sign is still fully visible.

Certified for up to two hours of fire resistance for fire-wall pipe penetrations

FOAMGLAS® insulation systems have been extensively tested for stopping fire spread through wall penetrations.

Depending on the thickness and the materials used, our systems provide fire resistance for fire-wall pipe penetrations of up to two hours, according to DIN4102-11, for pipes of up to 600 mm diameter.



Undeniable proof of fire safety in the wicking test. Flammable liquids wick through and soak insulation materials



Obscured exit signs due to large quantities of smoke



Fire resistance for fire-wall pipe penetrations

Fire safe insulation

Industrial fire safety is more important now than ever. Production demands facilities to run continuously without fear of costly safety issues. Many companies are also assigning a greater priority to communicating their successful safety records both internally and externally. To address these needs, Pittsburgh Corning has introduced fire suppression systems that take full advantage of the inherent non-combustibility of FOAMGLAS® insulation.

LNG Pool fire suppression

FOAMGLAS® Pool Fire Suppressant: a reliable, low-cost, low-maintenance passive solution for the reduction of thermal radiation and flame height in contained liquid natural gas (LNG) fires. FOAMGLAS® PFS is easy to install and can provide immediate mitigation of the thermal flux, rate of combustion, view and overall size of an LNG pool fire. The FOAMGLAS® PFS cubes are packaged in easy-to-handle UV-resistant bags.



FOAMGLAS® PFS: solution to control pool fires

Jet fire protective insulation system

FOAMGLAS® XP combines the exceptional physical properties of cellular glass with the outstanding fire protection of a factory-applied flexible epoxy intumescent.

A factory-applied coating means no need for on-site spraying of multiple reinforced layers of epoxy intumescent: no mess, reduced wastage, much faster installation, immediate protection against jet fire and extended fire-protection times.



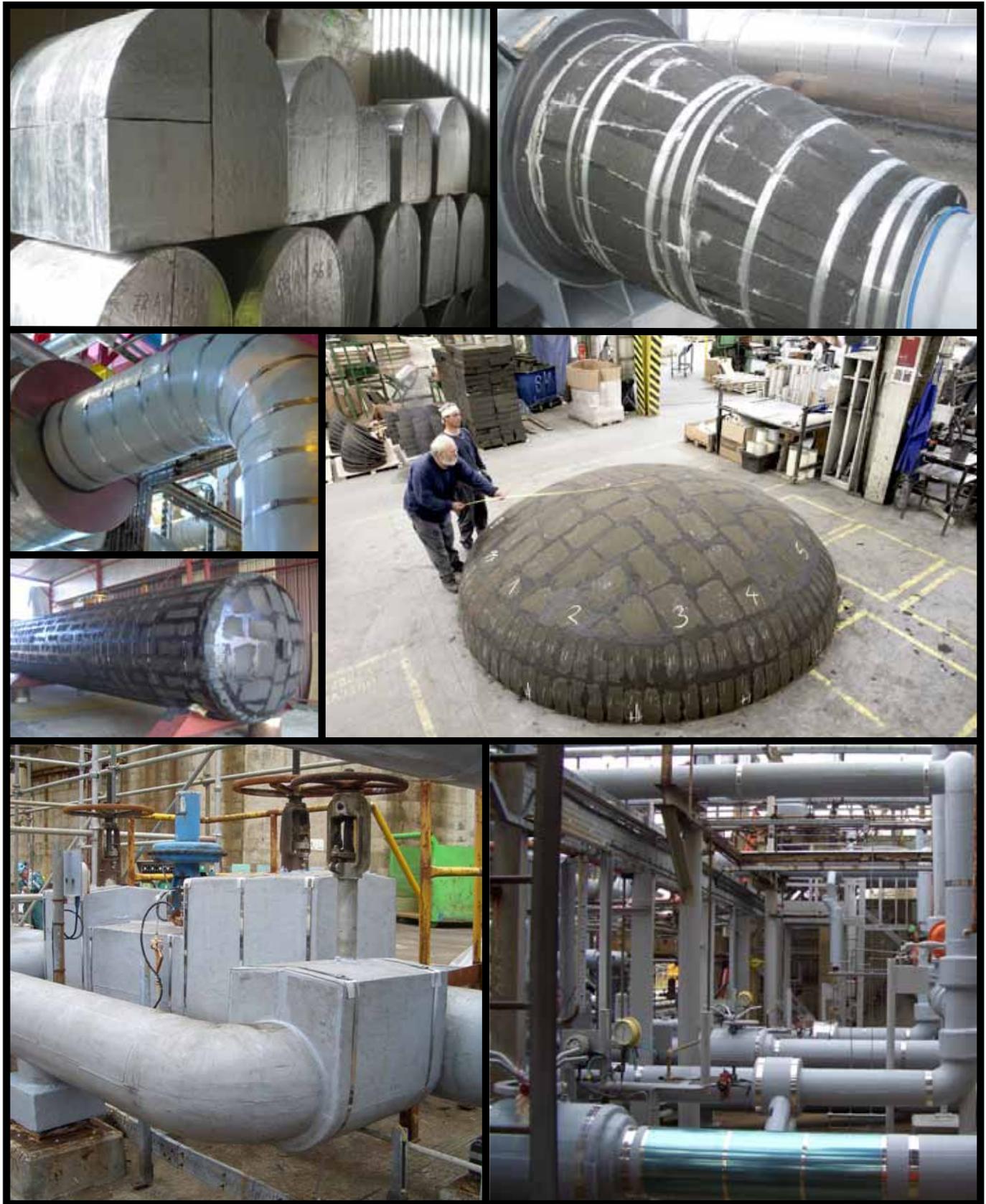
FOAMGLAS® XP: up to two hours of jet-fire resistance

Jet fire testing on FOAMGLAS® Insulation



1, 2, 3 Specialized third-party jet fire tests on FOAMGLAS® insulation in progress.

Selection of FOAMGLAS® insulation products





www.foamglas.com

Pittsburgh Corning USA
(Corporate Headquarters)
800 Presque Isle Drive
Pittsburgh, PA 15239
Telephone: 1-724-327-6100
Fax: 1-724-387-3807

Pittsburgh Corning Corporation Asia
(Asia Headquarters)
Pittsburgh Corning Corporation
3-7-4-304 Hikarigaoka
Nerima-ku, Tokyo, Japan 179-0072
Telephone & Fax: 011 81-3-5997-0248

Pittsburgh Corning Europe NV
(Europe, Middle East and Africa Headquarters)
Albertkade, 1
B-3980 Tessenderlo
Belgium
Telephone: +32-13-66-17-21
Fax: +32-13-66-78-54

European global Industry contacts:

Country	Phone	Email
Belux	+32 478 532 075	industry@foamglas.be
Central Europe & Africa	+32 13 355 925	pce.industry@foamglas.com
Czech Republic	+420 731 138 978	industry@foamglas.cz
France	+33 673 191 766	industry@foamglas.fr
Germany, Switzerland, Austria Central hotline	+49 2103 24957 21 0800 52 02 028	industry@foamglas.de
Italy	+39 345 3298 822	industry@foamglas.it
Middle East	+971 50 453 03 19	industry@foamglas.ae
Scandinavia	+47 90 863 676	industry@foamglas.no
Spain - Portugal	+ 351 965 80 24 31	industry@foamglas.es
The Netherlands	+31 622 540 623	industry@foamglas.nl
United Kingdom - Ireland	+44 7789 507 094	industry@foamglas.co.uk

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